

Dear Partners,

From the first of May, Kilews will accept our distributors to separately order KL-3 90 degree attachment which is used for SKD-RBN60, 90, 120, 180, 250, 120F and 180F L type screwdrivers.

Attached please find a disassembly/assembly instruction for the above mentioned screwdrivers and KL-3 90 degree attachment for your reference.

Thank you for your attention in this matter.





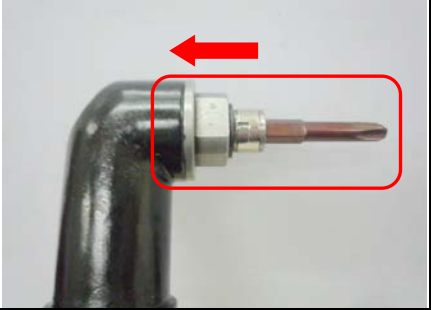
Best Regards,

Loover-Kilews Industrial Co., Ltd.

No.	Revised Date	Used for	Revision	Approved	Reviewed	Made
	2016/04/13	SKD-RBN60, 90, 120, 180, 250, 120F & 180F L Type	0			鐘景翔

				
<p>1、Push down bit sleeve and C ring will be appeared.</p>	<p>2、Use a C ring tool to remove C ring.</p>	<p>3、Remove bit washer.</p>	<p>4、Remove upper bit spring.</p>	<p>5、Remove bit sleeve.</p>
				
<p>6、Remove lower bit spring.</p>	<p>7、Remove bit spacer.</p>	<p>8、Disassemble C ring by turning counterclockwise direction.</p>	<p>9、Remove torque adjusting ring by turning counterclockwise direction.</p>	<p>10、Take a KL-3 90 degree attachment.</p>
				
<p>11、Loosen fixing ring by turning counterclockwise direction.</p>	<p>12、Remove fixing ring.</p>	<p>13、Separate torque ring and angle part, take the torque ring.</p>	<p>14、Use allen key to loosen screws on both sides.</p>	<p>15、Install torque ring into clutch and adjust to the desired torque.</p>

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<p>16、Make sure screws on both sides are properly fastened to prevent damage from high kick back force.</p>	<p>17、Insert the connector to the bit sleeve.</p>	<p>18、Insert the angle part to the torque ring and adjust to the desired position.</p>	<p>19、Tighten fixing ring by turning clockwise direction.</p>	<p>20、Insert a bit and make sure it is in proper position.</p>