

Dear Partners,

We have received the demands for the integration of Kilews counters connection from our partners recently.

Our counters have this function but not shown on the operation manual.

Please refer to the attached file to learn how to connect 2 counters for connecting applications, and duplicate this connection for third counter, fourth counter, etc.

When the counters are connected and activated in the screw fastening sequence, all screwdrivers in the sequence are on standby except the first one. Only when the first screw fastening is finished, the next screwdriver can change from standby to ready. When the last screw fastening in the sequence is finished, the first screwdriver is once again ready and the sequence can be repeated again.

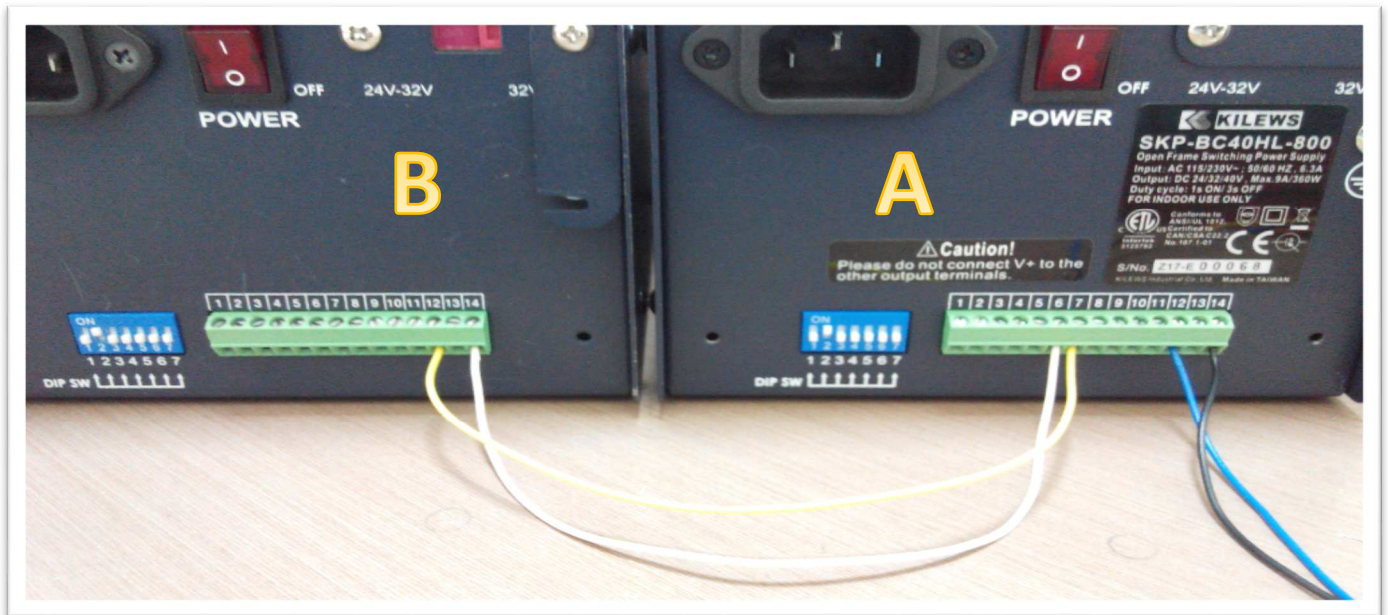
Should you have any questions, please feel free to contact us. Thank you.

Best regards,

Loover-Kilews Industrial Co., Ltd.

Integration Counter

How to connect the 2 counters for connection application?



1. 將 A 台 AT= 0

Setting the AT=0 on Counter A

2. 將 A 台及 B 台計數器的 SW2 ON

Setting the SW2 ON both of Counter A and B

3. 將 B 台的 CN12 與 A 台的 CN7 連接，將 B 台的 CN14 與 A 台的 CN6 連接

Please connect the CN12(B) with CN7(A) and CN14(B) with CN6(A)

4. 將 A 台的 CN12, CN14 連接到治具上

Connect the CN12/CN14 (A – short the CN12 with CN14) for gate function.



Please refer the link as below for detail operation.

<https://youtu.be/PI2RCwI1mew>