

Technical Service Bulletin

KL-GTCS (V1.29)

All KL-GTCS units shipped on or after **September 1, 2025** are pre-installed with **V1.29**.

Description of update

KL-GTCS: Updated to V1.29

iDAS: Updated to V1006 (V1005 was reserved for internal validation and not released.)

Problem(s) identified

None

Fix(es)

None

Change log

V1.29

Added

1. Barcode Field

- Added to the Tightening Information page.
- Synchronized with iDAS.

2. Modbus Support for Lever/Push Status

- Lever/push status can now be read via Modbus.
- Status is independent of motor rotation.
- *Example:* If the lever is not released after torque/angle is reached, the system will still detect it.

3. Controller Serial Number in Exported Configuration File

- Exported configuration file name now includes the controller's serial number.
- Synchronized with iDAS.

Important notes

None